

QUESTIONNAIRE

Company: _____ Address: _____

Contact Person: _____ Status: _____

Phone: _____ Extension: _____

Fax: _____ eMail: _____

1. Parts to be cleaned/degreased/dried?

2. Material, parts are made from _____ Weight: _____

3. Geometry/surface (blind holes etc.) _____

4. Which type of cleaning medium can be used/is allowed?

4.1 chlorinated solvent non-chlorinated hydrocarbon water based medium

5. Is any cleaning or degreasing equipment already in use? Type of machine/make?

6. Cleaning result?

7. Contamination: oil kg/h grease emulsion swarf
 chips others chlorous

8. Degree of cleanliness required: clean and dry spotless conserved

Temperature of parts / Special requirements

Quality control: _____

Cleanliness requirement: _____

9. Biggest part: length _____ mm width _____ mm height _____ mm

Smallest part: length _____ mm width _____ mm height _____ mm

Transport: as single part in racks as bulk cargo

10. Component baskets in use:

10.1 Component baskets in future: perforated non-perforated wire-screen

10.2 Outer dimensions (l x w x h): _____ inner dimensions: _____

10.3 Basket weight _____ filling-level: _____

11. Throughput of new cleaning system

baskets/h _____ baskets/load _____ loads/h _____ baskets/shift _____

12. Movement of baskets: rotation oscillation none/vertical reciprocation

13. 1-shift- / 2-shift- / 3-shift-operation?

Running time in h per day _____

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14. Load/unload: manually (with load table) autom. load others?

15. Should a filter be included to remove insoluble contamination?

yes no

16. Required heating electrical hot water steam customized

Gas / Oil (at site) available

Coolant water: available flowrate/temperature _____ °C

Hot water/steam: available flowrate/temperature _____ °C

17. Media disposal centrally autarc

drainage / overflow: free draining draining by pump

18. Treatment of the parts before cleaning:

19. Treatment of the parts after cleaning:

20. Available floor space: length: _____ width: _____ height: _____

20.1 Access to bring in: length: _____ width: _____ height: _____

21. Schedule:

When do you need the quotation? _____

Date the machine should be in operation? _____

When would you like to order? _____

22. Commercial details:

Do you have any company standards/regulations: enclosed

Budget quotation:

Detailed quotation:

Idea of the price: EUR _____

Terms of payment: _____

23. Remarks:

Signature _____

Date _____

Place _____